LIFE RESKIBOOT

MID-TERM SECTORIAL TECHNICAL WORKSHOP

Ski boot assembly, characterization and testing

DALBELLO



















TIMING

TIMETABLE

	Action		2020			2021				2022			2023			2		:02	024	
Action numbe	Name of the action	ı	п	Ш	IV	ı	ш	ш	ıv	1	11 11	ııv	1	П	Ш	IV	1 1	1 11	I	
A. Pre	paratory actions (if needed)													_	Т				_	
B. Imp	lementation actions (obligatory)																			
	Recovery of post-consumer ski boots and sorting to turn them into secondary raw materials that will be characterized in comparison to virgin ones																			
B.2	Design for recycling																\Box	\top		
B.3	Production process optimization and component manufacturing with secondary raw materials																		\prod	
B.4	Ski boot assembly, characterization and testing																	Т		
B.5	Replication and business planning																	Т		
C. Mon	itoring of the impact of the project actions (obligatory)																			
	Evaluation and monitoring of environmental and circularity impacts and benefits			•		•	-							-				T	П	
C.2	Monitoring using Life Programme Webtool																	Т		
D. Pub	lic awareness and dissemination of results (obligatory)																			
D.1	Dissemination and Communication																	\top		
E. Proj	ect management (obligatory)																			
E.1	Project Management																	\perp		



KEY RESULTS FOR THE PERIOD

Main results	Completion
First ski boot sample assembly	100%
Lab test and on snow test on sample ski boots	90%
Ski boot production	On-going



First ski boot sample assembly

- The first assembled ski boot uses the liner and the injected parts made with recycled materials.
- The only parts that are not made from recycled material are the buckles because the aluminum needs to be pure to be processed
- For the 1000 pairs only obsolete buckles will be used (leftovers from old productions).
- All the parts are replaceable \rightarrow all the rivets have been replaced by screws.









Lab test and on snow test on sample ski boots

Every ski boot must withstand the following test before approval for production:

- Release test: the test aim is to find the torque needed to release the ski boot from a binding. There is a range of value that the boot must respect to be within the ISO norm.
- Impact tower test: this test simulates a fast and heavy load on the ski boot, like a skier falling from a jump. The ski boot must withstand an incremental series of loads released at increasing speed.
- Walkmeter: simulates the skiing life of the boot, it's possible to recreate 1
 year of intense use in just 1 day. It's useful to determine the structural
 integrity of the ski boot after a long-term usage.













Ski boot production

- Creation of Boms for liner and skiboot
- Creation of technical construction sheet
- Creation of tools and files such as procedures/instructions for production of the 1000 pa

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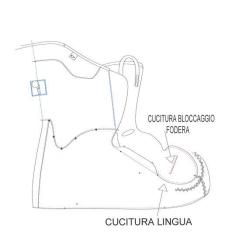
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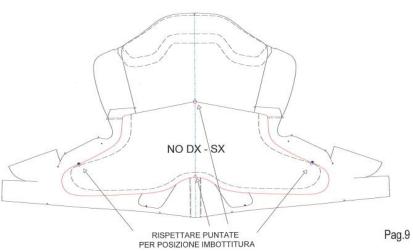


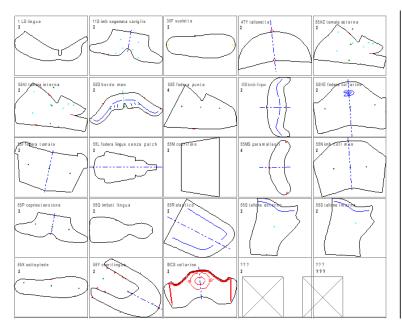


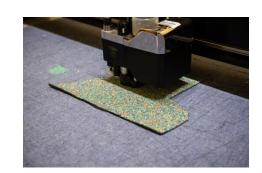
Ski boot production













THANK YOU FOR THE ATTENTION!



















